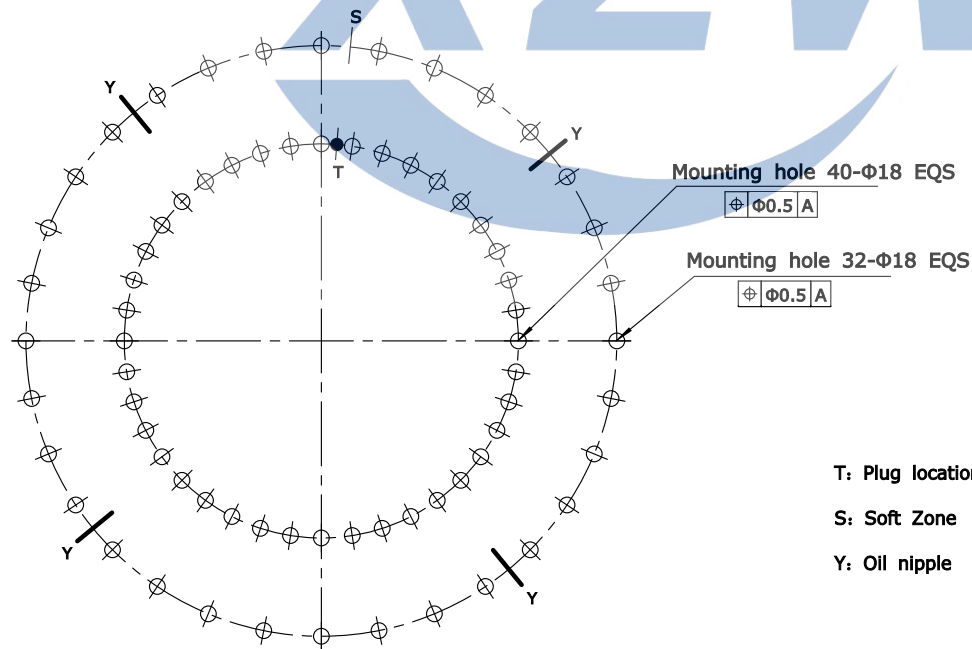
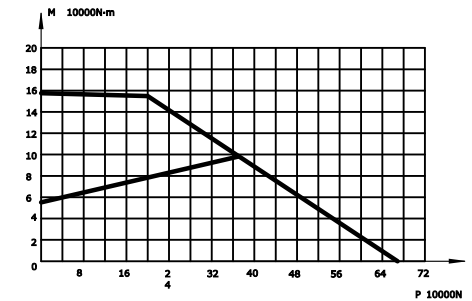



- Notes: U.O.N $\nabla 6.3$
- 1、Unspecified chamfer: $1.0\times 45^\circ$
Through hole chamfer: $1.0\times 45^\circ$
Edges chamfer
 - 2、Raceway of inner & outer ring induction harden.
Hardness: $55\sim 62\text{HRC}$
Depth: $\geq 3.0\text{mm}$
 - 3、Inner & outer ring quenched & tempered,
Hardness: $207\sim 262\text{HB}$
 - 4、Radial clearance: $0.15\sim 0.45\text{mm}$
Axial clearance: $0.15\sim 0.45\text{mm}$



T: Plug location
S: Soft Zone
Y: Oil nipple

08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	$\Phi 5\times 45$	1	
06		Plug	CN45	$\Phi 25$	1	
05	JB/T7940.7	Oil nipple	Component	$M8\times 1$	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	142 \pm 1	
02	HG/T2349	Spacer	Nylon	D20	142 \pm 1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark
			Model	WD-230.20.1094	Drawing	Weight 61.1kg
			Name		Qty	Scale
			Material	50Mn	Total 1 page	The 1st page
Design	Standard	 XUZHOU WANDA SLEWING BEARING CO.,LTD Tel: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com				
Check						
Process	Approve					
Date						